

n		B p	nl	nl p	
30%	6	30% glass fiber reinforced PA6		Injection molding	
		Excellent Flame Retardant 2233 94(BDC 0C			
I					
g/cm³					
MPa					
MPa					
%					
MPa					
MPa					
kJ/m²					
kJ/m²					
C					
				ohm	1.00E+13
				ohm cm	
Solution A				V	600
Class					

n ppl nl nl p		l
Melt Temperature		220-260
Barrel Temperature	, Rear	220--235
	, Center	230--240
	, Front	235--260
Mold Temperature		50-80
Pre-Dry needed		110 , 4H-8H

n The above process condition is only for reference. The actual process should be adjusted according to different type of machine, mold design and product design.