

Unit

g/cm^3

MPa

%

MPa

kJ/m^2

NoteNote

Processing Conditions		Range
Melt Temperature		260-280
Barrel Temperature	, Rear	260--270
	, Center	265--275
	, Front	270--280
Mold Temperature		50-80
Pre-Dry needed		100 , 4-8h

Note: The above process condition is only for reference. The actual process should be adjusted according to different type of machine, mold design and product design.