

PA6GB30
B104K



Product Description		Applications		
Properties	Test Method	Test Condition	Unit	(Typical Values(dry)
Physical properties				
Mechanical properties				
Thermal properties				
Other properties				
				0.5-0.8
				30

Note:

Processing Conditions		Range
Melt Temperature		240-270
Barrel Temperature	, Rear	240--250
	, Center	255--265
	, Front	260--270
Mold Temperature		60-90
Pre-Dry needed		110-120 , 4-8h

Note: